



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-5

Job Sheet 169277



Part No: D3183-5

Job Qty: 150 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/15/17

Created By: Diane Baker

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	150 pcs		12/15/17	0.00	0.00	Purchasing		SP7-D9
110	Packaging	150 pcs		12/15/17	0.00	0.00	Packaging2		SP7-D9
120	QC	150 pcs		12/15/17	0.00	0.00	QC6		38
130	Packaging	150 pcs		12/15/17	0.00	0.00	Packaging3-1	st020	DEC 13 2017
140	QC21-SA	150 Ea		12/15/17	0.00	0.00	QC21		DEC 13 2017

Part Op 100 - Issue P/O: 6038577 Bearing as per Dwg D3183 Single row, deep groove, Conrad type, shielded Possible
Descriptions: Supplier: NSK P/N 6800ZZ Certificate of conformity note is required
110 - Ensure certificate of conformity is attached

DEC 06 2017

alB

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	6800ZZ	150	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/17 10:02 AM dart.baker.diane

DART
AEROSPACE
S019350



Bearing

PART NO:
Revision:
Operation:
Change No:

D3183-5

Purchasing

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

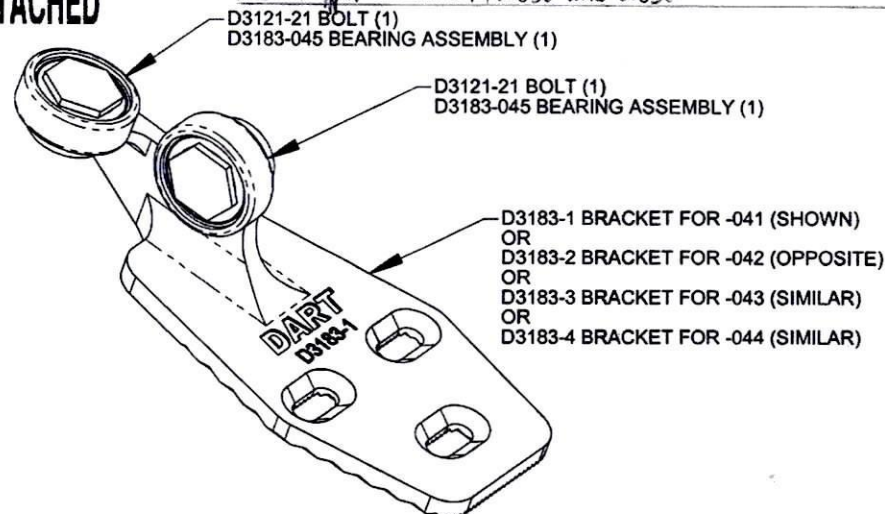
0005853
50 Labels
00 "W X 6.000 "L
743 DOM: 09012017

Mfg Date: 12/09/17
Job No: 169277

DART

DESIGN #	DRAWN BY IP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3183	REV. C SHEET 1 OF 4
DATE 04.02.17	TITLE BRACKET ASSEMBLY	SCALE 1:1	
A	03.01.24	NEW ISSUE	
B	03.06.17	REMOVE BEARING; 1.012 WS 0.882	
C	04.02.17	ADD -045/-9; 0.182 WAS 0.431	
CI	04.11.09	0.830 WAS 0.850	

RELEASED
04.03.01
DEO ATTACHED

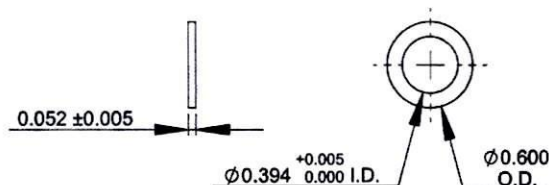


D3183-041 BRACKET ASSEMBLY (SHOWN)
D3183-042 BRACKET ASSEMBLY (OPPOSITE)
D3183-043 BRACKET ASSEMBLY (SIMILAR)
D3183-044 BRACKET ASSEMBLY (SIMILAR)



D3183-5 BEARING:
SPECIFICATION CONTROL DRAWING

- 1) SINGLE ROW, DEEP GROOVE, CONRAD TYPE, SHIELDED
- 2) POSSIBLE SUPPLIER: NSK P/N 6800ZZ
- 3) ALL DIMENSIONS ARE IN INCHES



D3183-7 WASHER

- 1) MATERIAL: AISI 303 ROUND BAR (M303R) ANNEALED
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038577

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO038577

PO Date: 12/6/17

Due Date: 12/13/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
DEC 06 2017

Items

Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	5/16WC	Washer - Stock	Firmed	12/13/17	500 Ea	0 Ea	500 Ea	\$0.032/Ea	\$16.00
2	6800ZZ	Bearing - Stock job# 169277	Firmed	12/13/17	150 pcs	0 pcs	150 pcs	\$1.48/pcs	\$222.00
3	6900ZZ	Bearing - Stock job# 169280	Firmed	12/13/17	50 pcs	0 pcs	50 pcs	\$1.62/pcs	\$81.00
4	PFS-FW14S1	Washer - Stock job# 169241	Firmed	12/13/17	1,500 Ea	0 Ea	1,500 Ea	\$0.027/Ea	\$40.50
5	PFS-LNNC5/16S1	Lock Nut - job# 169279 Stock	Firmed	12/13/17	100 Ea	0 Ea	100 Ea	\$0.10/Ea	\$10.00
6	CL-2-C	Lanyard Wire - Stock	Firmed	12/13/17	400 ft	0 ft	400 ft	\$0.70/ft	\$280.00

Grand Total: \$649.50

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CZ

10/5

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE December 08, 2017
NUMBER 0000215808
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER	
38577	EB	06-Dec-17		0000215808	
F.O.B.	SHIP VIA	TERMS			
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS			
PART NUMBER	DESCRIPTION	LOCATION	UOM	QUANTITY	B.O.
				REQ.	SHIPPED
0-516FWSS	5/16 18-8 FLAT WASHER	26A6	EA	500	500
YOUR PART #: 5/16 VC					
0-68002ZKML	BALL BEARING	6D6	EA	150	150
YOUR PART #: 6800ZZ					
0-69002ZKML	KML BALL BEARING	6D6	EA	50	50
YOUR PART #: 6900ZZ					
0-14FWSS	1/4 18-8 FLAT WASHER	26A6	EA	1,500	1,500
YOUR PART #: PFS-FW14S1					
0-516CNLNSS	5/16-18 18-8 NYLON LOCKNUT	26C6	EA	100	100
YOUR PART #: PFS-LNNC5/16S1					
0-CL2C	LANYARD		FT	400	400
THANKS ERIC					

SP17-12-9.

SP17-12-9.

DAS
38
9-89

CERTIFICATE OF COMPLIANCE

RE: 6800-ZZ BEARING

To Whom It May Concern:

Our bearing rings and balls are made of high carbon chromium steel GCr15 which has a chemical composition equivalent to SAE 52100. The hardness of bearing rings is HRC 59-64 and HRC 60-65 for steel balls. Unless specify, bearings are 25-30% filled with Alvania No. 2 grease or Chevron SRI#2 grease or equivalent.

Stella Fan
Phone: 905-629-4255
Fax: 905-629-2358

